

Work Order ID 80768

February-28-12 1:21:24 PM

80768

Page 1

Item ID: K642-512 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: saddle kit 642-512
 Start Date: 28/02/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 13/03/2012 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 2/02/28 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	O

100 DOCUMENT CONTROL 0.00
 100
 DC Memo 0.00
 Document Control Create White labels per PPP K642-512 CHG004

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC Memo 0.00
 Quality Control

Defect MLJ 12-4-23

6/24/23

72

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K642-512

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: saddle kit 642-512

Stop *NS2*

Start Date: 28/02/2012 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 13/03/2012 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP K642-512 Location: *PC*

Ref A

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0,00

Quality Control

MLJ 12/04/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5C34A		Purchased	No			110	Each	63.0000	2	4			

Sr *AN5C34A*

**

Location	Loc Qty	Loc Code
FG	2	
18918	2	
ST339	61	
118985	11	
119083	20	
119530	30	

D206-648-013

Manufactured No

110 Each 3.0000 1 2

D206-648-013

**

GHW Modification

Location	Loc Qty	Loc Code
FG125	3	
75825	3	

D2932-2

Manufactured No

110 Each 15.0000 1 2

D2932-2

**

Saddle RH Out, 206

Location	Loc Qty	Loc Code
ST421	6	
79224	6	
ST428	9	
74602	5	
75100	4	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D2933-2

Manufactured No

110

Each

12.0000

1

2

D2933-2

Saddle RH In, 206

**

[Handwritten signature]

Location

Loc Qty

Loc Code

ST421

6

79227

6

ST428

6

75101

6

75101

D2938-2

Manufactured No

110

Each

15.0000

1

2

D2938-2

Saddle RH Out, 206

**

81622 *[Handwritten signature]*

Location

Loc Qty

Loc Code

ST421

6

79229

6

ST428A

9

74606

3

75102

6

D2939-2

Manufactured No

110

Each

11.0000

1

2

D2939-2

Saddle RH In, 206

**

78950 *[Handwritten signature]*

Location

Loc Qty

Loc Code

ST421

6

79231

6

ST428A

5

75103

5

7510314

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

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Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C41A

Purchased

No

110

Each

182.0000

8

16

AN3C41A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

178

119324

38

119530

60

119673

50

120753

30

D2652

Manufactured

No

110

Each

1,303.000

16

32

D2652

Bushing

**

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

1259

73834

15

73836

36

76134

1

76135

371

76136

436

77136

400

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

1,237.000

20

40

**

12/200 L

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

396

120693

396

ST300

276

119901

276

ST301

493

118077

2

118614

441

118686

30

119758

20

D3672-7

Manufactured

No

110

Each

932.0000

24

48

**

12/23

D3672-7

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

932

73488

16

76279

916

76279

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 80768

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Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C11A

Purchased

No

110

Each

180.0000

8

16

**

AN5C11A

Bolt

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

176

118983

26

119127

50

119328

50

120423

50

119328

AN5C12A

Purchased

No

110

Each

116.0000

4

8

**

AN5C12A

BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

114

118983

20

119328

44

120518

50

119328

AN5C13A

Purchased

No

110

Each

267.0000

4

8

**

AN5C13A

BOLT

Location

Loc Qty

Loc Code

ST338

267

118983

67

119537

100

120562

100

118983

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN960C516L

NAS1149C0532
R

Purchased

No

110

Each

0.0000

8

16

Sr ***AN960C516I ***
WASHER

**

M119736 *CP*

AN4C6A

Purchased

No

110

Each

502.0000

12

24

Sr ***AN4C6A***
Bolt

**

u *CP*

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

498

116704

7

119749

191

120423

200

120521

100

120423

D3672-3

Manufactured

No

110

Each

994.0000

24

48

Sr ***D3672-3***
Phenolic Washer

**

82238 *CP*

Location

Loc Qty

Loc Code

ST060

994

64176

180

76278

314

80370

500

Sr AN960C416L *NAS1149C0932R* Purchased
***AN960C416I ***
WASHER

110

Each

0.0000

24

48

**

M117291 *CP*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

110

Each

1,569.000

13

26

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

42

118686

42

ST301

1487

117793

43

119309

5

119546

439

120308

1000

120308

D3407-043

Manufactured

No

110

Each

32.0000

1

2

D3407-043

Tow Ring

**

Location

Loc Qty

Loc Code

ST420

16

79232

16

ST463

15

68339

2

74519

13

ST464

1

68339

0

71040

1

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3456-1

Manufactured No

110

Each

101.0000

1

2

D3456-1

Washer

**

81876

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

22

77486

22

ST044

72

66848

3

71165

2

73493

17

80252

50

D3457-1

Manufactured No

110

Each

67.0000

2

4

D3457-1

Washer

**

81977

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

57

67779

1

76231

15

78801

41

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D2712

Manufactured No

110

Each

1,312.000

10

20

**

S ***D2712***
Set Screw

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

500

79585

500

ST021

762

76065

762

79585

D2934

Manufactured No

110

Each

96.0000

2

4

**

S ***D2934***
Saddle Spacer

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

90

74501

1

74883

35

78802

54

78802

D2935

Manufactured No

110

Each

122.0000

2

4

**

S ***D2935***
Saddle Spacer

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

116

74503

2

74882

30

78807

84

78807

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 80768

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

80768

K642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C36A

Purchased

No

110


Each

161.0000

9

18

**

M12/013 

Sa *AN3C36A*
BOLT

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

157

116590

0

119083

2

119324

92

119530

1

120446

22

120641

40

AN3C35A

Purchased

No

110


Each

96.0000

3

6

**



Sa *AN3C35A*
BOLT

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

92

119125

42

119449

50

M119/20

AN960C10L

NAS1149C0332

Purchased

No

110


Each

0.0000

24

48

**

M12/4/23 
M12/2008

Sa *AN960C10I*
washer

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

80768

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3672-1

Manufactured No

110

Each

1,390.000

24

48

**

D3672-1

Phenolic Washer

Location

Loc Qty

Loc Code

FP001

254

66821

254

ST060

1136

72229

136

76277

500

80369

500

76277

D3396-3

Manufactured No

110

Each

59.0000

2

4

**

D3396-3

Spacer

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

49

73349

49

73349

AN5C35A

Purchased No

110

Each

63.0000

1

2

**

AN5C35A

Bolt

Location

Loc Qty

Loc Code

ST340

63

108407

13

118451

25

119749

25

118451

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 80768

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Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C15A

Purchased

No

110

Each

80.0000

1

2

AN5C15A

**

Bolt

Location

Loc Qty

Loc Code

ST338

80

118191

3

119749

22

120422

30

120833

25

120833

AN5C32A

Purchased

No

110

Each

143.0000

2

4

AN5C32A

**

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

139

117407

25

117969

14

119035

50

120578

50

117407

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 80768

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Parent Item: K642-512

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Parent Item Name: saddle kit 642-512

Start Date: 28/02/2012

Required Date: 13/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-5

Purchased

No

110

Each

523.0000

4

8

**

MS21043-5

Nat

424/23(2)
88

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

78

112314

78

ST301

425

116548

100

118159

100

119307

25

119537

200

7/18/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
	1	1	1	1				X		D206-642-551	SKIDTUBE
									X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: 0

Date: 11.06.15

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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